

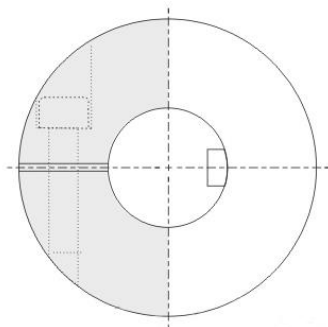
Things to Note:

1. To observe allowable tolerances of eccentricity, deflection and axis.
2. Bolts must be tightened with specified torque
3. Do not tighten clamping bolt before inserting installation shaft.

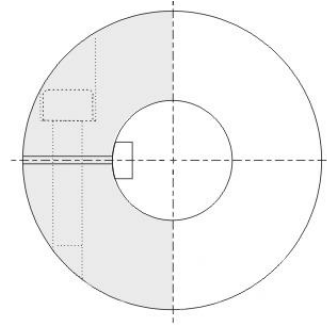
Installation:

1. Confirm if the clamping bolt and positioning screw of the coupling are loose. Remove rust, dust and oil on the shaft and inner diameter of the coupling. In particular, remove all greases that could have a significant impact on the friction coefficient of the coupling.
2. Insert coupling into the coupling shaft. When inserting, do not apply too much compression and tensile force on the coupling, especially when inserting the coupling into the driven shaft after installing the coupling to the motor.
3. When the clamping bolt or positioning screw is loose, please confirm whether the coupling can move along the axial and rotational direction. If the movement is not smooth, please readjust the centering of the two shafts. This method is recommended as a simple test of left and right concentricity. If this method cannot be used, please use other measurement tools to confirm the installation accuracy.
4. In principle, the shaft installed should be circular. When using a non-circular shaft, please pay attention to the installation position shown in the figure below. Please take caution in ensuring that the keyway, d-groove enters the grey part of the side. Improper positioning of the shaft may cause damage to the coupling and decrease the shaft clamping force. To obtain optimal coupling performance, we recommend using round shafts.

Recommended Installation

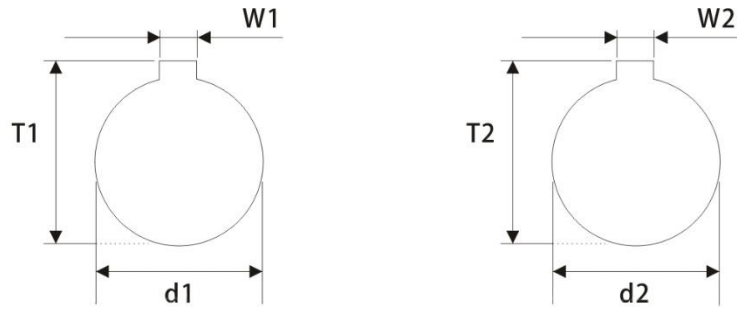


Incorrect Installation



5. After confirming that there is no compression, tension, and other forces in the axial direction, please tighten the clamp or positioning screw. When tightening the bolts, use a calibrated torque wrench and tighten according to the tightening torque listed in the parameter table.
6. It is recommended that re-tightening of the bolts are done after a period of operation.

Standard Dimension Table Of Keyway [JS9] (mm)



Φd_1 Φd_2 Bore	Keyway $W_1:W_2$ (mm)	Keyway $T_1:T_2$ (mm)	Φd_1 Φd_2 Bore	Keyway $W_1:W_2$ (mm)	Keyway $T_1:T_2$ (mm)
6	2	7	32	10	35.3
8	2	9	35	10	38.3
9	3	10.4	38	10	41.3
10	3	11.4	40	12	43.3
11	4	12.8	42	12	45.3
12	4	13.8	45	14	48.8
13	5	15.3	48	14	51.8
14	5	16.3	50	14	53.8
15	5	17.3	55	16	59.3
16	5	18.3	56	16	60.3
17	5	19.3	60	18	64.4
18	6	20.8	65	18	69.4
19	6	21.8	70	20	74.9
20	6	22.8	75	20	79.9
22	6	24.8	80	22	85.4
24	8	27.3	85	22	90.4
25	8	28.3	90	25	95.4
28	8	31.3	95	25	100.4
30	8	33.3	100	28	106.4